

















# **Reliable Performance**

For dental technicians who value precision and flexibility: The CORITEC 350i PRO Series was developed to simplify your daily work and deliver perfect results. With the CORITEC 350i PRO Series, you are not just investing in a machine, but in the future of your laboratory. Stay competitive and impress your customers with convincing quality.









**CORITEC** 350i PRO

CORITEC 350i Loader PRO

CORITEC 350i PRO+

CORITEC 350i Loader PRO+

Technical data					
Fully automatic workpiece changer	Manual	700 12-fold	Manual	700 12-fold	
Blank holder	1	4	1	4	
Spindle power	1.0 kW		2.6 kW		
Spindle bearing	2 Hybrid bearing		3 Hybrid bearing		
Collet	6 mm		6 mm (self cleaning)		
Spindle cooling	Air cooled		Water cooled		
Materials					
Ceramics / hybrid materials	<b>~</b>	<b>/</b>	<b>/</b>	<b>/</b>	
Metals / Alloys	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	
Polymers / Plastics	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	
Indications					
All common indications	•••	$\odot \odot \odot$	$\odot \odot \odot$	•••	

# **Top-Features**

# ALL ADVANTAGES AT A GLANCE



## MILLING TIMES UP TO 20 % SHORTER

More efficient processes for less stress in everyday laboratory work: With the CORiTEC 350i PRO Series, you can reduce processing times while lowering material consumption and post-processing costs. Up to 20 % faster processing with maximum precision – made possible by highly dynamic servo drives with a motor resolution of 0.15  $\mu$ m.

- √ Very good surface quality
- √ Longer tool life for greater efficiency
- √ Optimized running smoothness for precise work



# PROCESSING IN WET AND DRY PROCESSES

- ✓ Wet processing with an integrated filter/cooling lubrication system ensures precise results with outstanding surface quality – ideal for glass ceramics, composites and especially titanium, for example.
- ✓ With dry processing, you can achieve fast and precise results, e.g. with zirconium, PMMA and especially with CoCr indications, where these systems show their full strengths – with very good surfaces and greater accuracy.



# PERFECT STABILITY FOR SEAMLESS PRODUCTION

Your work deserves a stable base: the polymer concrete block guarantees precise results and a longer service life for your tools – even with intensive use.

- √ Maximum stability
- √ Effective vibration damping
- √ Increased precision
- √ Longer tool life

# BLANK / ADAPTER CHANGE WITHOUT LOSS OF POSITION

The powerful industrial zero point clamping system enables a quick and precise change of blank and adapter with just one click. This system significantly increases efficiency and precision while optimizing work processes – especially when processing a wide range of materials.

- √ Precise changeover without loss of position
- √ Compatible with a wide range of adapters
- √ Maximum flexibility for different applications

# CORITEC® 350i PRO Series: PRO vs PRO+

# DIFFERENCES IN DETAIL



#### 1.0 kW High frequency spindle

- √ Up to 60.000 rpm for milling and and grinding operations
- √ Tools with 6 mm shaft diameter
- √ 2 hybrid ball bearings for increased precision and smoother running
- √ Air cooled spindle

#### Aluminum holder systems

- ✓ Lightweight, corrosionresistant and cost-effective
- √ Good for applications where weight saving is important



Discover our cost-efficient solution for precise and reliable processing – ideal for all everyday laboratory requirements. Save costs without compromising on quality!



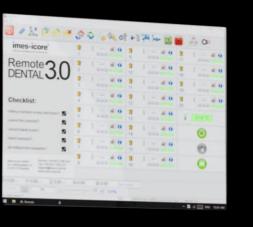
Invest wisely - high performance pays off! Benefit from a longer service life, lower maintenance costs and excellent precision, especially for complex applications.

### 2.6 kW High frequency spindle

- √ Up to 60.000 rpm for milling and grinding operations
- √ Tools with 6 mm shaft diameter
- √ 3 hybrid ball bearings for maximum precision and stability
- √ Water cooled spindle for improved service life and precision
- ✓ Self cleaning collet chuck for constant precision and minimal maintenance

#### Stainless steel holder

- √ Stable and durable
- √ Excellent corrosion resistance
- √ Ideal for demanding applications
- √ Reduces vibrations when milling metal blanks





# 24/7 Automation for Your Laboratory

CORITEC® 350i PRO LOADER VARIANTS WITH 12-FOLD BLANK CHANGER



The CORITEC 350i PRO and 350i PRO+ models are also available as loader versions and enable maximum efficiency thanks to automated blank changing.

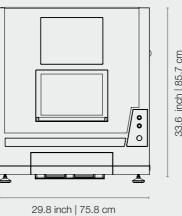
Let the machine work for you around the clock: The loader variants take care of the blank changes and ensure efficiency and cost savings. This increases productivity, reduces costs and optimizes your work processes – the ideal solution for dental laboratories that want to combine efficiency and cost-effectiveness.

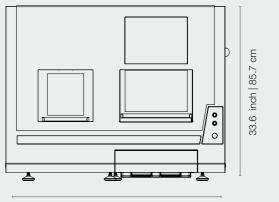
GERMANY

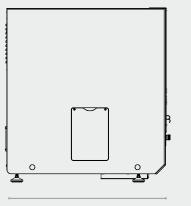
# **Perfect Dimensions**

# WELL THOUGHT-OUT, IDEALIZED CONSTRUCTION FOR MAXIMUM STABILITY

The CORITEC 350i PRO Series combines compact design with advanced technology. Its robust construction and advanced technology enable fast and precise results even for complex applications. Ideal for laboratories that require both stability and reliability in their processes. Enjoy optimal performance and perfect results in a space saving design.







41. 3inch | 105 cm

29.8 inch | 79 cm

# Freedom in Materials & Applications

FROM CERAMICS TO METALS –
PRECISE SOLUTIONS FOR EVERY APPLICATION





# **Maximum Flexibility**

#### HOLDER AND ADAPTER

Are you looking for a solution for your most demanding dental applications? The CORITEC 350i PRO Series has been specially developed for this purpose and offers you all options in one system.

The zero point clamping system ensures exact positioning of holders and adapters and guarantees a stable connection. Virtually vibration free milling achieves high machining accuracy and first class surface quality at the same time.

## **1** BLANK HOLDER

The closed blank holder offers high stability and is ideal for the precise processing of all common materials in blank form.

## 2 6-FOLD ADAPTER

With the 6-fold adapter, up to six blocks or abutments can be processed simultaneously. Flexible, interchangeable strips facilitate adaptation to different adapter systems and enable a quick material change for maximum efficiency.

#### **3** C-CLAMP HOLDER

The half-open blank holder enables 5-axis machining with an axis angle of up to 90° and expands the technical possibilities of your milling machine. This flexibility is particularly suitable for complex geometries and precise reworking. Its design guarantees exact positioning for the best results.

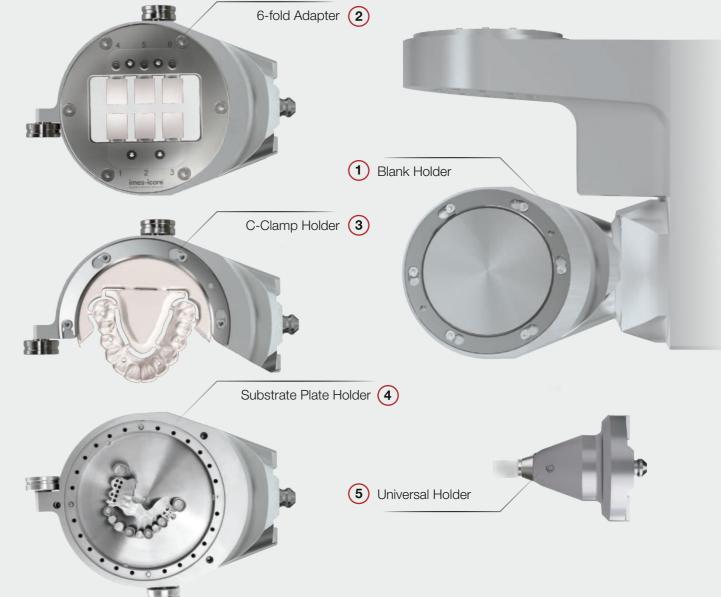
### **4** SUBSTRATE PLATE HOLDER

The substrate plate holder enables hybrid processing by clamping printed parts stably and accurately in position and re-milling them precisely. It ensures reliable fixing and maximum accuracy when post-processing complex geometries.

## **5** UNIVERSAL HOLDER

The universal adapter is a versatile single holder for drilling, milling and grinding. It offers high fitting accuracy and enables tool-friendly machining.

With a wide selection of adapters, it is ideal for glass ceramic blocks and various abutment systems.



# **Versatile Possibilities**

## INDICATIONS AND APPLICATIONS



#### METAL PROCESSING

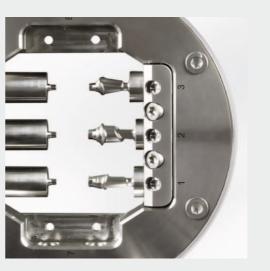
The machine guarantees high stability and therefore excellent surface quality when processing bars and bridges made of CoCr and titanium. Its precise processing ensures a perfect fit and long-lasting dentures – ideal for demanding dental applications.

- √ High strength and stability
- √ Precision and durability with CoCr and titanium processing
- √ Outstanding surface quality and precision



#### MILLING OF FULL DENTURES

The milling process for full dentures combines time and cost efficiency with maximum precision. It guarantees exact results thanks to perfect accuracy of fit and offers flexible design options for base and occlusal surfaces – ideal for individual and highly esthetic dentures.



# SHOFU BLOCK HC A3-LT/S CELTRA\* AT A3 C14 CELTRA\*

#### CORITEC® preMill ABUTMENTS

The CORITEC preMills are supplied with abutment screw and compatible libraries, modules and holders. They enable dental technicians and dentists to produce validated and efficient customized one-piece titanium abutments – with full control over quality and time, in compliance with FDA requirements.

- √ Short production times
- √ Validated overall system
- √ High accuracy of fit thanks to prefabricated implant interface

#### GRINDING OF CAD/CAM BLOCKS

The 6-fold and 3-fold adapter ensures the precise fabrication of various tooth restoration solutions. The flexibility of the various adapters enables efficient processing.

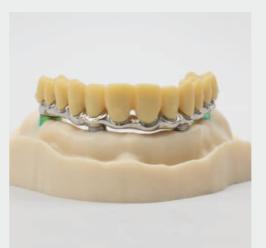
- √ Crowns and bridge frameworks
- √ Onlays, inlays and veneers



#### THERAPEUTIC SPLINTS

CORiTEC machines enable the precise manufacture of therapeutic splints. They guarantee a precise fit and comfort thanks to flexible production options and meet the highest demands in laboratories and practices.

- √ Bite splints, bleaching splints
- √ Mandibular advancement splints and aligners



## CROWNS, BRIDGES AND MORE

From single crowns and bridges to implant work: With a wide range of materials, we guarantee the highest quality with short production times.

√ Ceramics and hybrid materials

MILLED IMPLANT MODELS

Our CORiTEC machines are used to manufacture implant

models precisely and efficiently. The two-part implant

analog system simplifies precise repositioning for exact

implant restoration to meet the highest requirements.

√ Precise and realistic replication of implants

√ Metals and alloys

√ Highest precision

√ Polymers and plastics

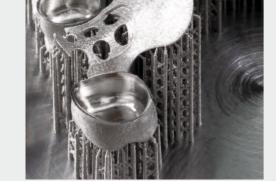


# HYBRID MACHINING -SINTERING AND RE-MILLING

The post-processing of printed restorations combines precise milling with cost efficient production. It is compatible with a wide range of LPBG systems and can be seamlessly integrated into existing processes.

- √ High precision
- √ Cost-efficient production
- √ Compatible with CORiTEC AM100





# **Maximum Overview**

# PRECISE CONTROL AND MONITORING IN REAL TIME

The large touch display of the CORITEC 350i PRO Series ensures simple and clear operation that optimizes the entire work process. It enables quick navigation through all functions and offers a user-friendly interface for efficient control.

#### CORITEC® RemoteDental 3.0

- √ Clear overview of all functions
- ✓ Simple management of tools and their running times
- ✓ Sister tool function for uninterrupted operation
- √ No license fees
- √ Remote control support



Monitoring in real time

#### **DSM CONNECTION**

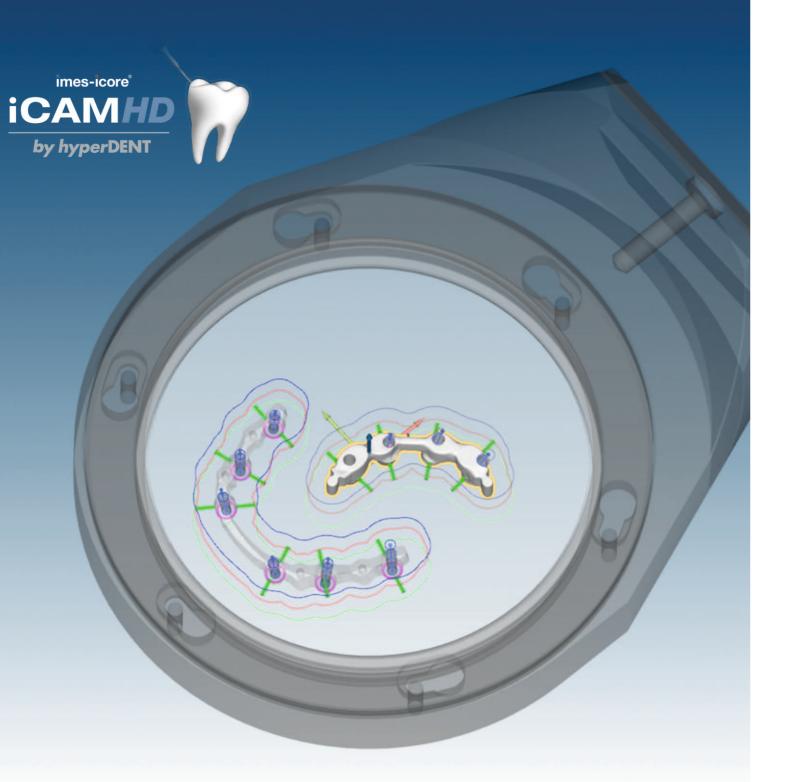
Your digital assistant: The DSM platform offers you 24/7 access to all important data and helps to make your workflow even more efficient.

CORITECSM

Dental Smart Market

- √ Automatic updates and 24/7 access
- √ View machine status
- √ Maintenance reminder
- √ Warranty protection





# **Smart High-End Solution**

PERFECTLY INTEGRATED CAM SOFTWARE FOR ALL CORITEC MACHINES, MATERIALS AND INDICATIONS

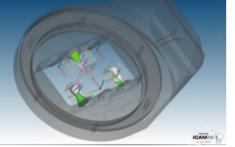
#### CORITEC® ICAMHD

The CORITEC iCAMHD software combines a high level of automation with efficient order management. Thanks to the intuitive workflow, familiarization is quick and easy, while processing options can be managed individually. Automatic updates keep the software up to date at all times. Validated strategies ensure precise results and excellent surface quality, while integrated collision monitoring guarantees maximum safety in process control.

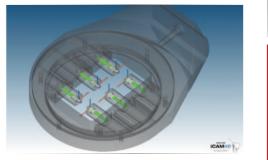
- √ hyperDENT based CAM software
- √ 3-month free test version and flexible payment model
- √ CAM templates for fast and precise results

#### iCAM HD advantages at a glance:

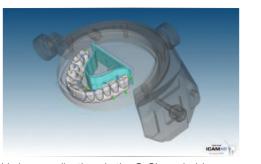
- √ High level of automation for efficient and precise production
- √ Intuitive workflow for quick and easy familiarization
- √ Automatic updates keep the software up to date at all times
- √ Perfect tool paths for the highest surface quality
- √ Collision monitoring ensures maximum safety and reliability



6-fold holder for ceramic blocks

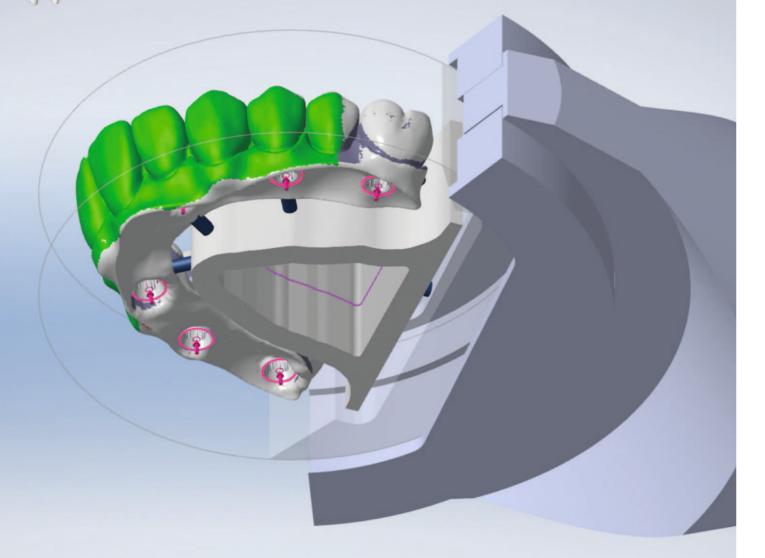


6-fold CORiTEC preMill holder



Various applications in the C-Clamp holder





# Flexible and Smart

PERFECTLY INTEGRATED CAM SOFTWARE FOR ALL CORITEC MACHINES, MATERIALS AND INDICATIONS

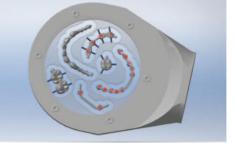
#### CORITEC® iCAM V5 smart

The CORITEC iCAM V5 stands for exceptional surface quality and maximum accuracy of fit – ideal for all common dental materials. Optimized tool strategies reduce machining time, extend tool life and ensure particularly smooth machine operation. This ensures precise results in 5-axis machining and maximum efficiency of your CAD/CAM system.

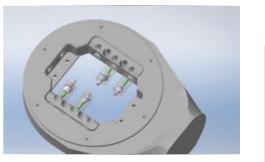


- √ 5-axis simultaneous machining: Precision even with undercuts
- ✓ No enforced annual fees: Maximum cost control
- √ Wizard workflow: Fully automatic, intuitive operation
- √ ReFit function: Flexible exchange of abutment geometries
- √ Retaining bars: Securely positioned for perfect results

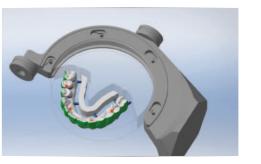
Experience CAM technology that revolutionizes your production!



Various applications in metal



6-fold CORiTEC preMill holder



Various applications in C-Clamp holder

# Coordinated, Validated Workflow of the Overall System

SEAMLESSLY INTERLOCKING PROCESSES

The combination of iCAM software, high-quality milling machines and specially developed CORiTEC tools provides you with a validated complete system with full service and support from a single source. imes-icore represents first-class production solutions that seamlessly combine software, precise milling and grinding tools and high-performance machine technology.



26 |

# Perfect Synergy

Between Machine, Milling Tools, iCAM and Materials

#### CORITEC® CoCr M6 disc

The cobalt-based dental non-precious metal blank is free of nickel, cadmium, beryllium and lead. The restorations can be veneered with commercially available, normalfusing firing ceramics with a suitable coefficient of thermal expansion (CTE).

√ Available in 10, 12, 13,5, 15, 16 and 18 mm

#### **IRONBITER**

# FOR VERY SHORT ROUGHING TIMES



**T71 - 3.0 I 6.0 mm**Ironbiter, Milling Tool (I = 15 mm)
Art.-No. 530025 3006

New ultra-smooth, high-temperature resistant TINox coating

# **Cutters and Grinders**

CORITEC® TOOLS

CORITEC milling tools guarantee precision and efficiency. Perfectly matched to our machines, they offer maximum performance, durability and optimum results – combined with the right materials for your applications.

- √ High-speed milling tools
- √ Torus milling tools
- √ Shaft tools
- √ Drilling tools

- √ Thread milling tools
- √ Aligner milling tools
- √ T-milling tools
- √ Standard milling tools





To the milling tool brochure

# **CAD/CAM Materials**

CORITEC® MATERIALS

Our specially developed materials are perfectly matched to CORITEC machines and guarantee maximum precision and quality. Made in Germany and validated for a wide range of applications, the meet the highest standards for the best results.

- √ priti®multidisc
- √ CORiTEC<sup>®</sup> splint comfort Polymere
- √ CORiTEC® splint basic Polymere
- √ CORiTEC® temp PMMA disc
- √ CORiTEC® gum PMMA disc
- √ CORiTEC® Titan Grade 5 disc
- √ CORiTEC® CoCr M6 / W8 disc
- √ GC<sup>®</sup> Initial LiSi Block
- √ GC<sup>®</sup> cerasmart270

- √ VITA ENAMIC® multiColor
- √ VITA VIONIC® BASE DISC HI
- √ VITA CAD-Temp®
- √ VITA YZ HT / VITA YZ T
- √ VITA YZ ST / VITA YZ XT
- √ VITA BLOCS® Mark II
- √ VITA SUPRINTITY® PC
- √ VITA ST, TriLuxe forte
- √ VITA YZ MULTITRANSLUCENT

ALL MATERIALS
AT A GLANCE



To CORiTEC® Materials www.pritidenta.com

28

# CORITEC® Aligner STARTER

## THE UPGRADE FOR YOUR EXISTING MACHINE!

Do you already have a CORITEC 350i PRO or PRO+ milling system? Simply upgrade it with the CORITEC Aligner Starterkit.

Thanks to its holder system with integrated zero point clamping system, you can start your aligner production in just a few simple steps.

- √ 1x tool case
- √ 1x holder set with integrated zero point clamping system
- √ 5x base plate for holding the blanks
- √ 5x special milling tool







# **Suction Systems**

# DUST PROTECTION AND AIR CLEANING

iVAC eco+

**IVAC PRO+** 

Technical data			
Volume flow	260 m³/h	280 m³/h	
Power	1200 W	1200 W	
Filter system	Filter bag, HEPA filter	Teflon filter cartridge, automatic cleaning	
Filter flow	25 l/min / 6.6 gpm	15 I/min / 3.96 gpm	
Compatibility			
CORiTEC 350i Series	$\odot \odot \odot$	••	



# Scanner DIGITAL IMPRESSION

CORITEC® i3Dscan color HR

- √ Enormously high scanning efficiency and precision
- √ Color texture scan
- √ Blue-light LED & high-resolution camera (2.8 MP)
- $\checkmark$  All modules included in the scope of delivery



CORITEC® i3Dscan color

- √ Automatic object guidance into the measuring field
- √ Modern touch operation
- √ Easy to work with 180° opening

# **Sintering Furnaces**

## SINTERING PROCESS FOR ZIRCONIA

#### iSINT eco

The iSINT eco combines high-quality technology with a space-saving design and a fair price. With a sintering dish of Ø 100 mm, it offers capacity for up to 25 units. The door hinge can be flexibly mounted on the right or left – ideal for a versatile laboratory environment.

#### **iSINT PRO**

The iSINT PRO enables the sintering of up to 80 individual crowns. With four MoSi2 heating elements, it offers both long-term sintering and SPEED sintering at up to 90°C/minute. A 4-line LCD display simplifies program control. Additional functions such as timer and service programs as well as a pre-drying program make the iSINT PRO a flexible solution for modern laboratories.



	ISHVI ECO	ISHVI I IIO
nical data		

4	4	
9	30	
1 x 100 (approx. 25 units)	2 x 120 (approx. 80 units)	
30 °C/min / 86 °F/min	90 °C/min / 194 °F/min	
1720 W	3200 W	
-	<b>✓</b>	
-	<b>✓</b>	
	9 1 x 100 (approx. 25 units) 30 °C/min / 86 °F/min	

# **Machine Tables**

# SOPHISTICATED FUNCTIONALITY

Our machine tables combine stability, functionality and sophisticated design – for convenient and efficient use. They offer storage space, stable castors, drawers and space for suction systems.

- √ Highest quality Made in Germany
- √ Stability for dynamic processes
- √ High level of comfort and ergonomics



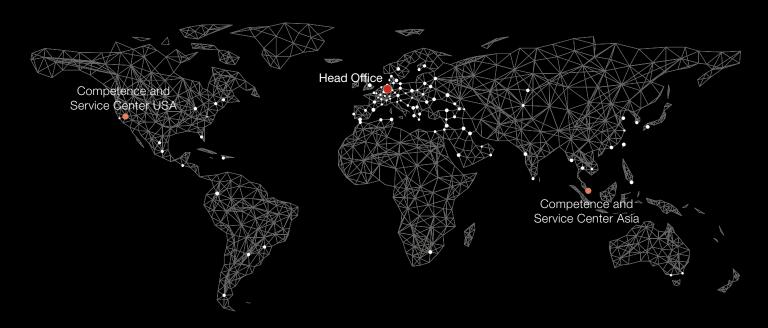
# **Everything at a Glance**

CORITEC® 350i PRO SERIES IN NUMBERS

	CORITEC 350i PRO	CORITEC 350i Loader PRO	CORITEC 350i PRO+	CORITEC 350i Loader PRO+
Mechanics / electronics				
Basic structure (exterior)	Polymer concrete			
Number of axes / operation type	5 axes, simultaneous processing			
Rotation angle	A-axis 360°, B-axis 115			
Spindle type	High frequency spindle			
Max. spindle speed / power	60.000 rpm, 1.0 kW		60.000 rpm, 2.6 kW	
Spindle cooling	Air cooled		Water cooled	
Zero point clamping system	<b>✓</b>			
Blank changer	Manual	Up to 12 blanks with aluminum holder	Manual	Up to 12 blanks with stainless steel holder
Tools	Milling and grinding tools with 6 mm shaft			
Tool changer	20-fold			
Tool length control	≤ 0.002 mm accuracy			
Software	RemoteDental 3.0, Windows based			
Control PC / Display	Integrated control PC / 15.6" full HD touchscreen			
Illumination	RGB LED illumination with status signaling			
Air pressure	6,0 – 9,0 bar / 87 – 130 psi @ 80 l/min / 21.14 gpm			
Coolant tank	4,81/1.27 gal			
Connection requirements				
Weight	205 kg	250 kg	210 kg	255 kg
Width x depth x height	758 x 790 x 857 mm 29.8 x 31.1 x 33.7 inch	1058 x 790 x 857 mm 41.7 x 31.1 x 33.7 inch	758 x 790 x 857 mm 29.8 x 31.1 x 33.7 inch	1058 x 790 x 857 mm 41.7 x 31.1 x 33.7 inch
Line voltage / frequency	100 V – 240 V / 50/60 Hz		110 V – 240 V / 50/60 Hz	

# **Global Support**

# SALES AND SUPPORT PARTNERS IN OVER 100 COUNTRIES









Configure machine directly



Since 2002, imes-icore® has been a leader in CAD/CAM systems for the dental industry. With customized solutions for laboratories, milling centers and dental practices of all sizes, we offer high-performance milling and grinding systems. Our open system philosophy guarantees easy integration into existing workflows.

imes-icore GmbH Im Leibolzgraben 16 36132 Eiterfeld ← +49 (0) 66 72/898 228✓ dental@imes-icore.comwww.imes-icore.com